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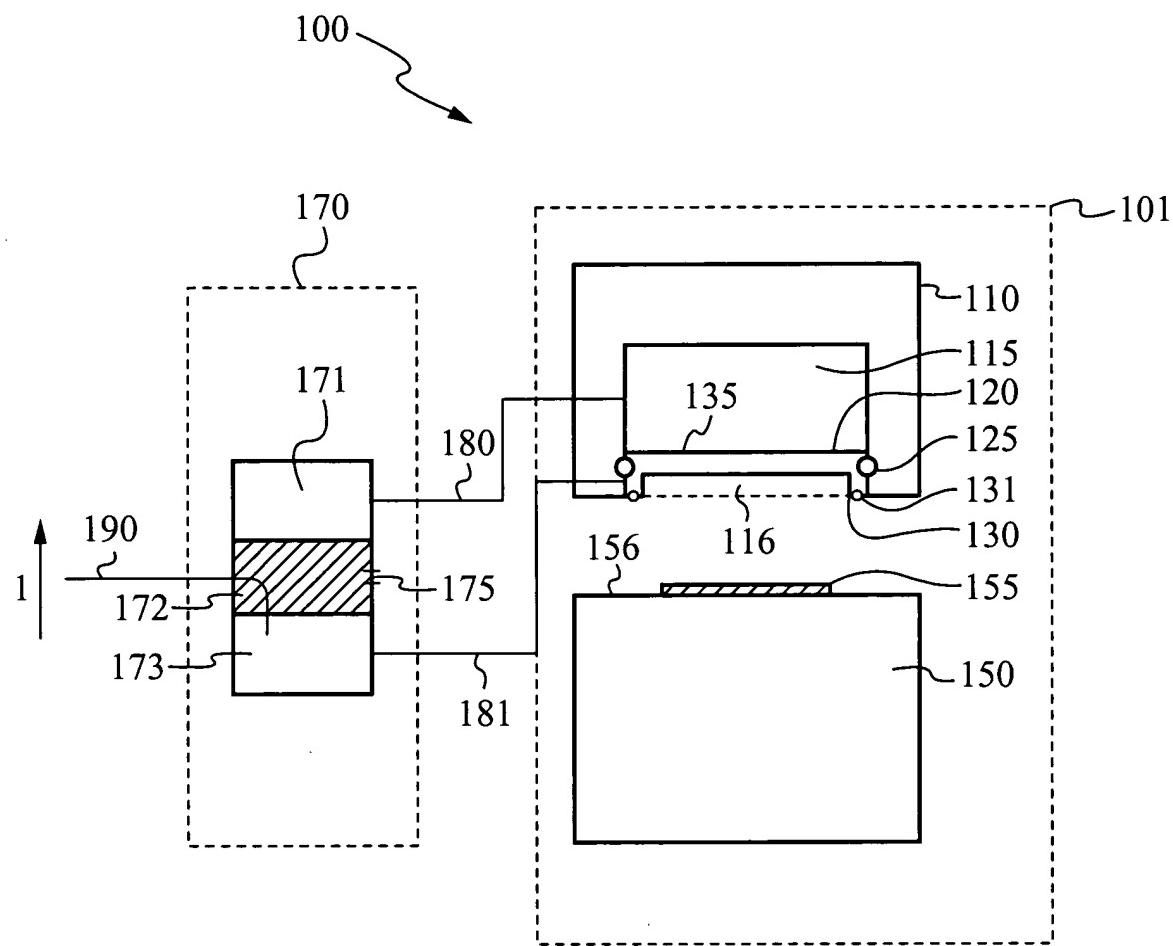


Fig. 1

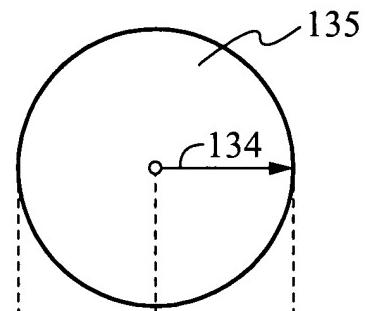


Fig. 2A

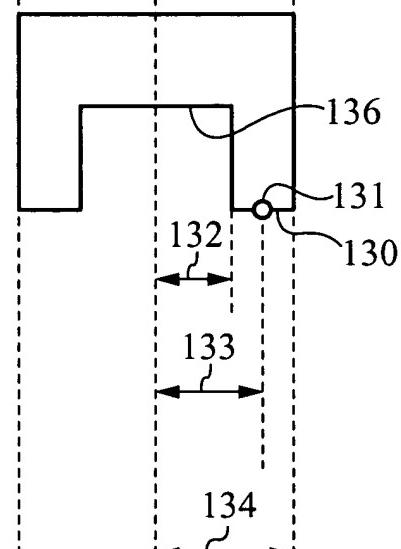


Fig. 2B

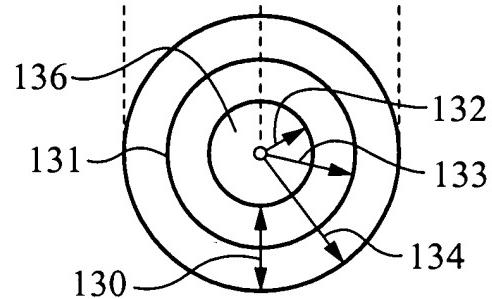


Fig. 2C

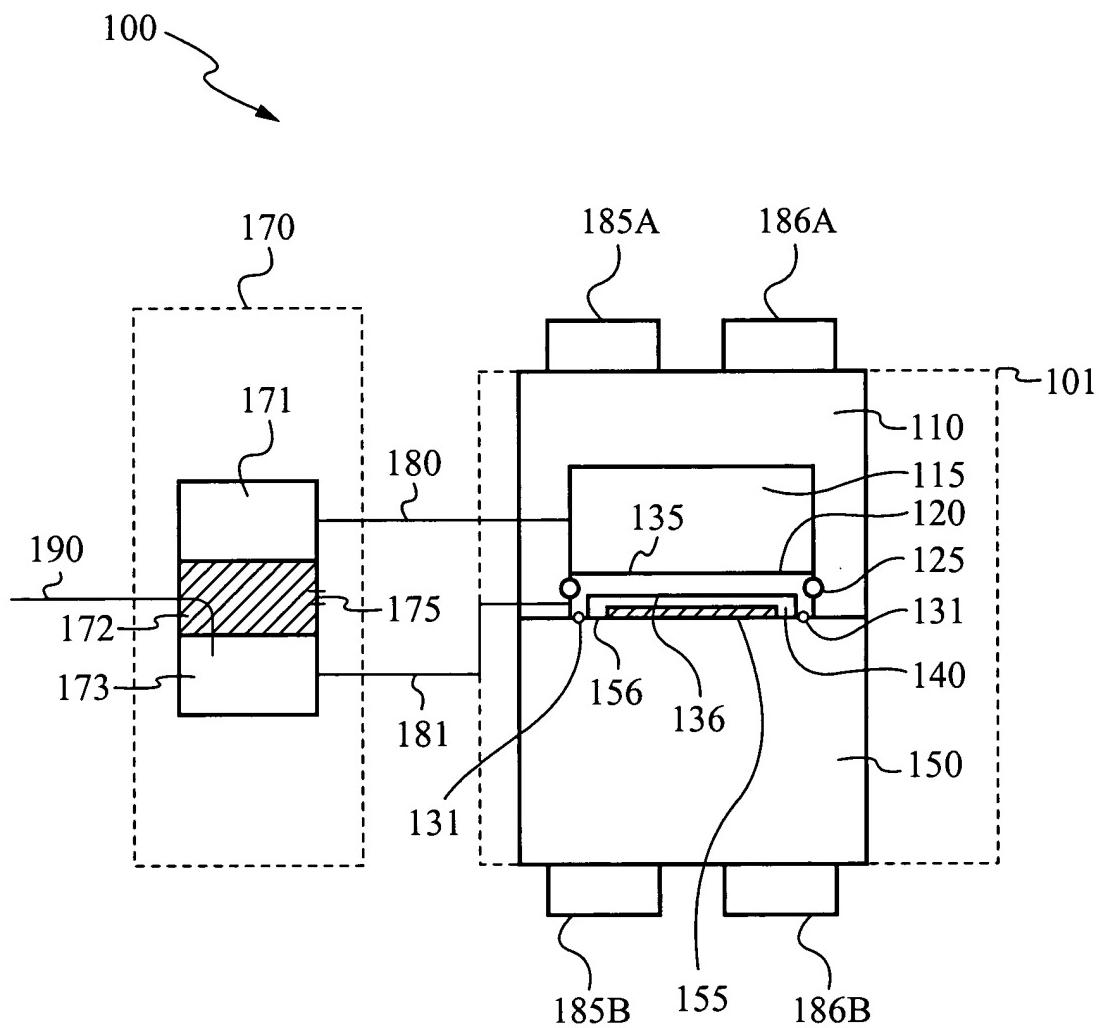


Fig. 3

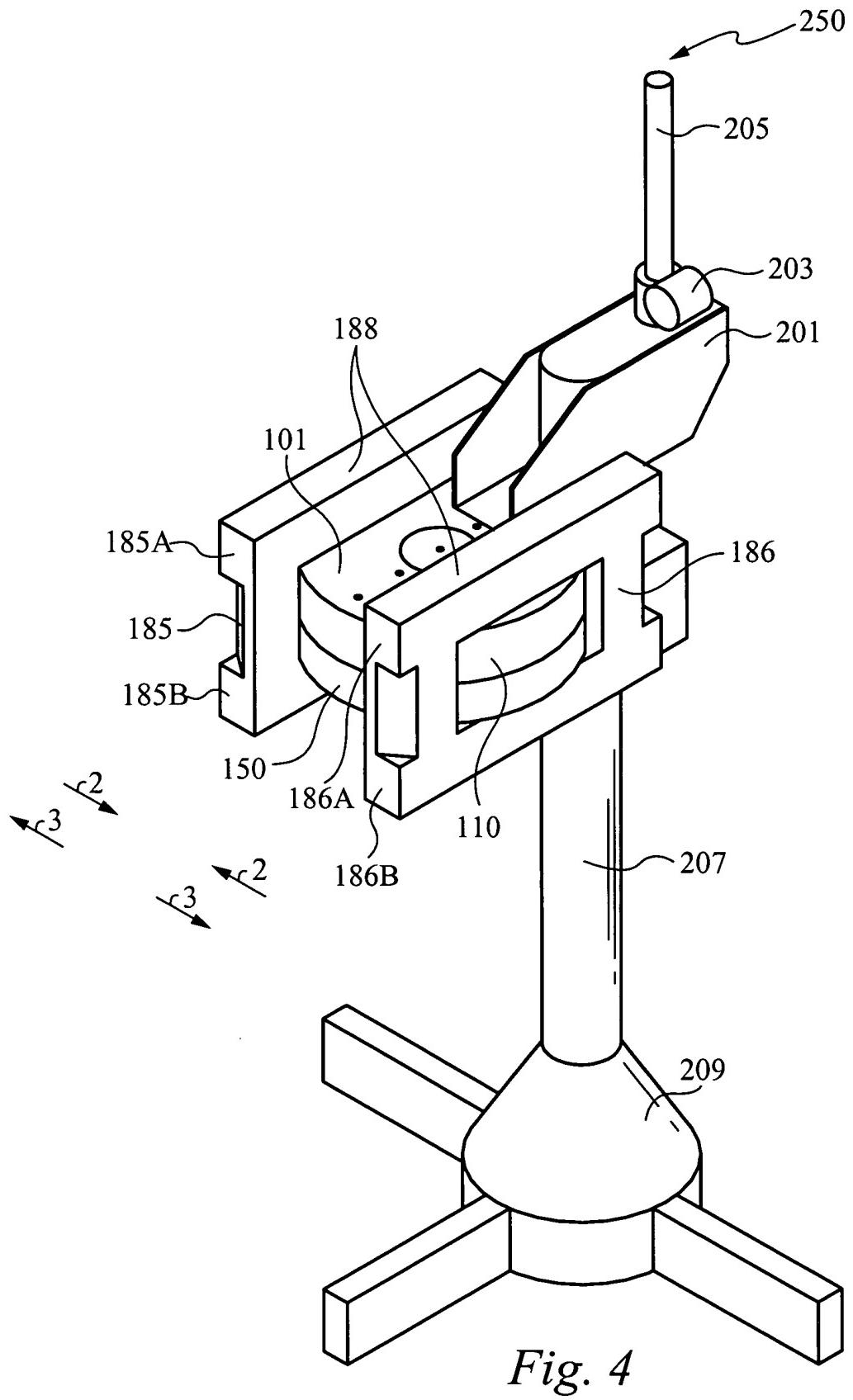


Fig. 4

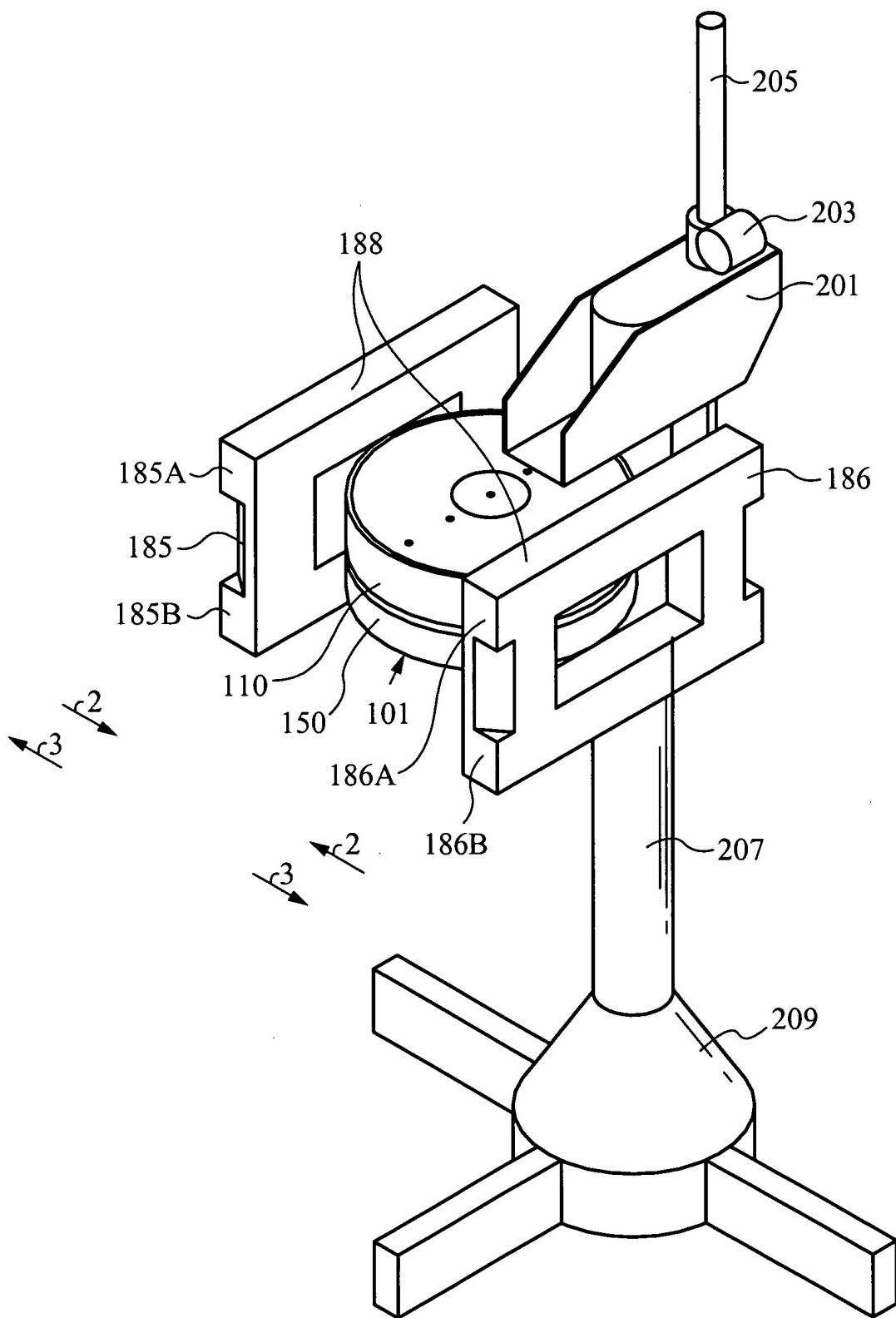


Fig. 5

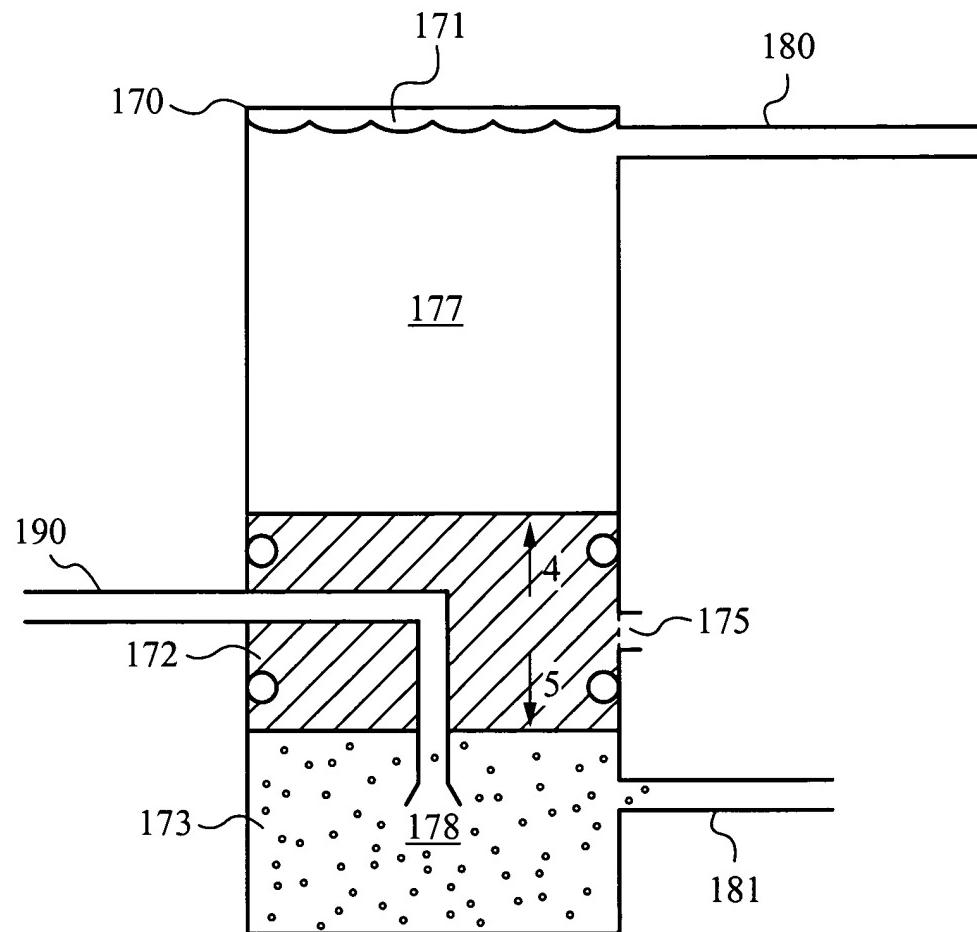


Fig. 6

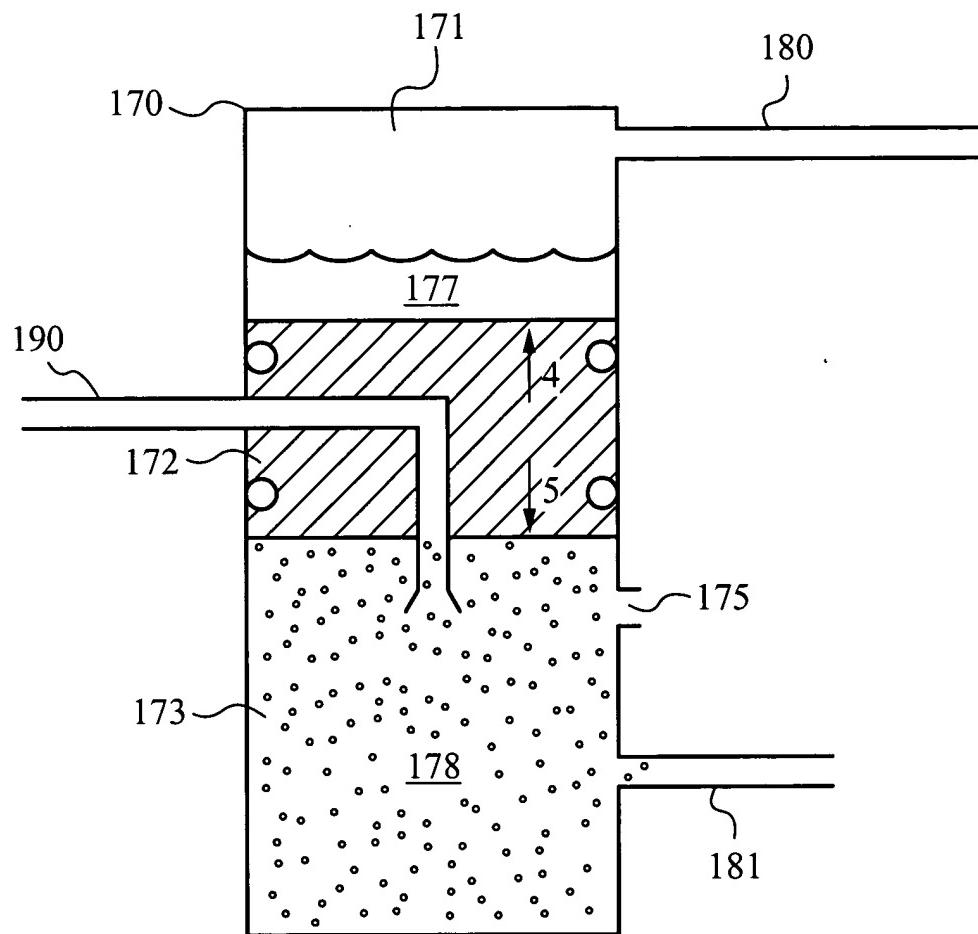


Fig. 7

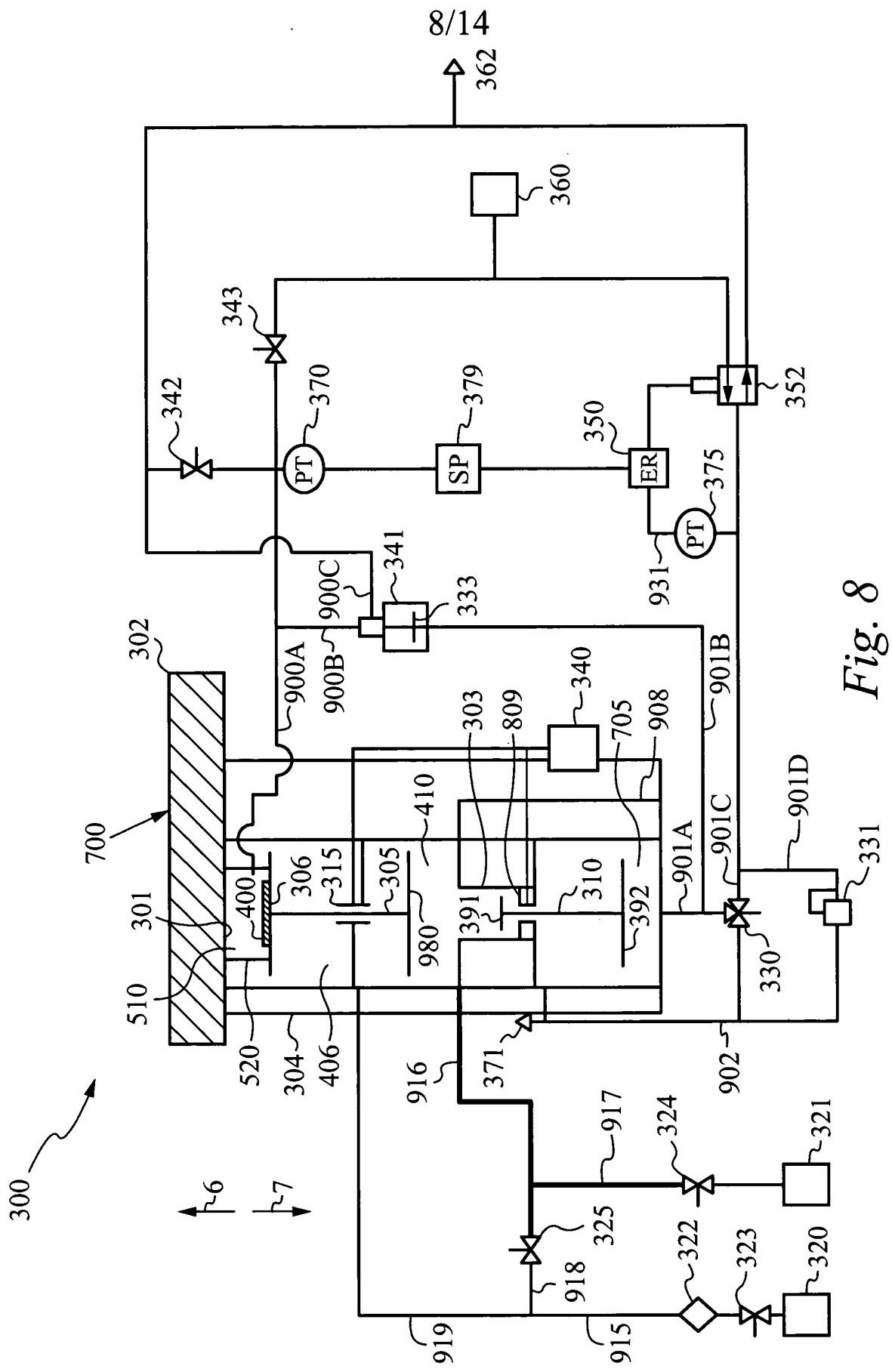
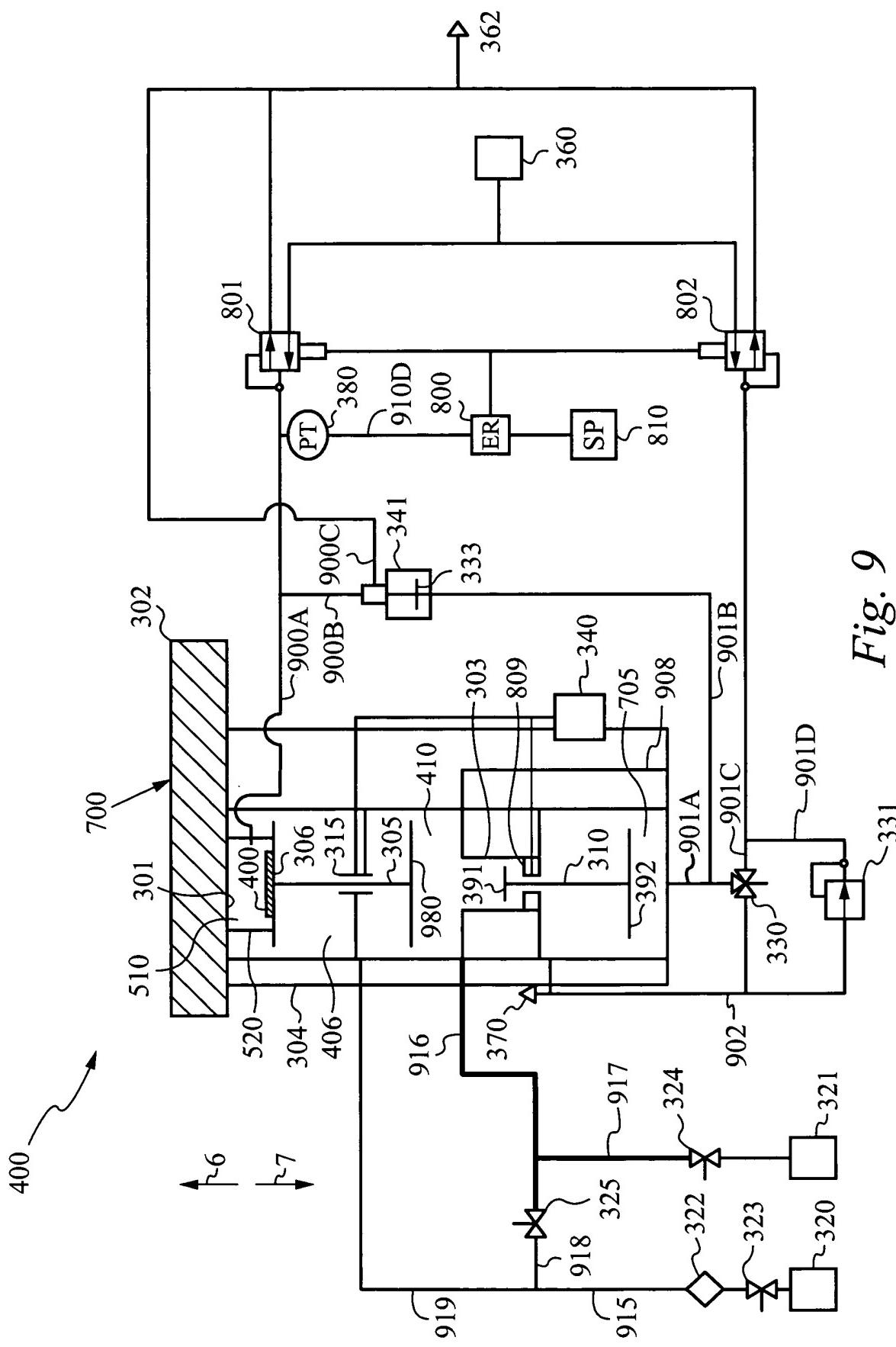


Fig. 8

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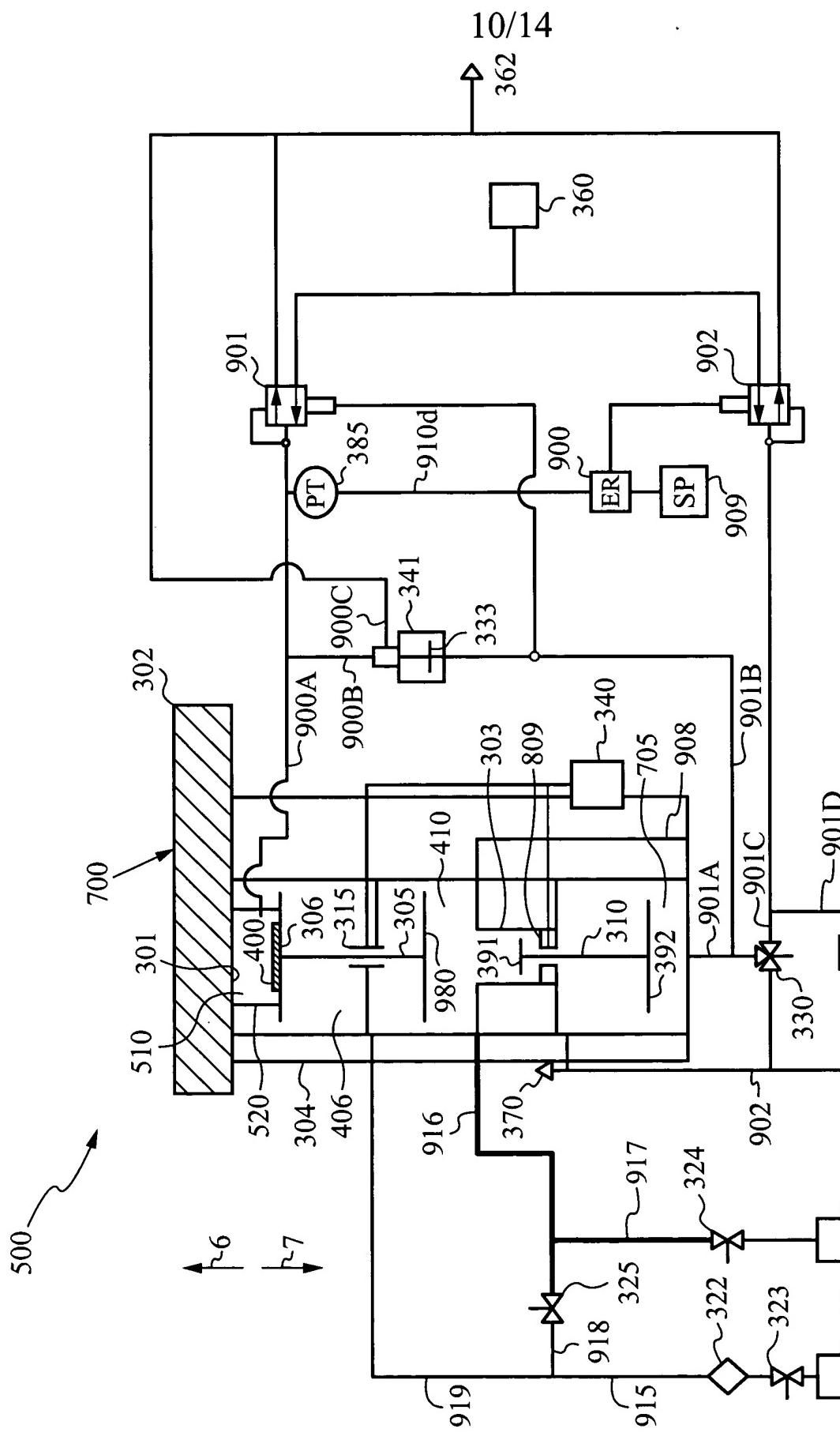


Fig. 10

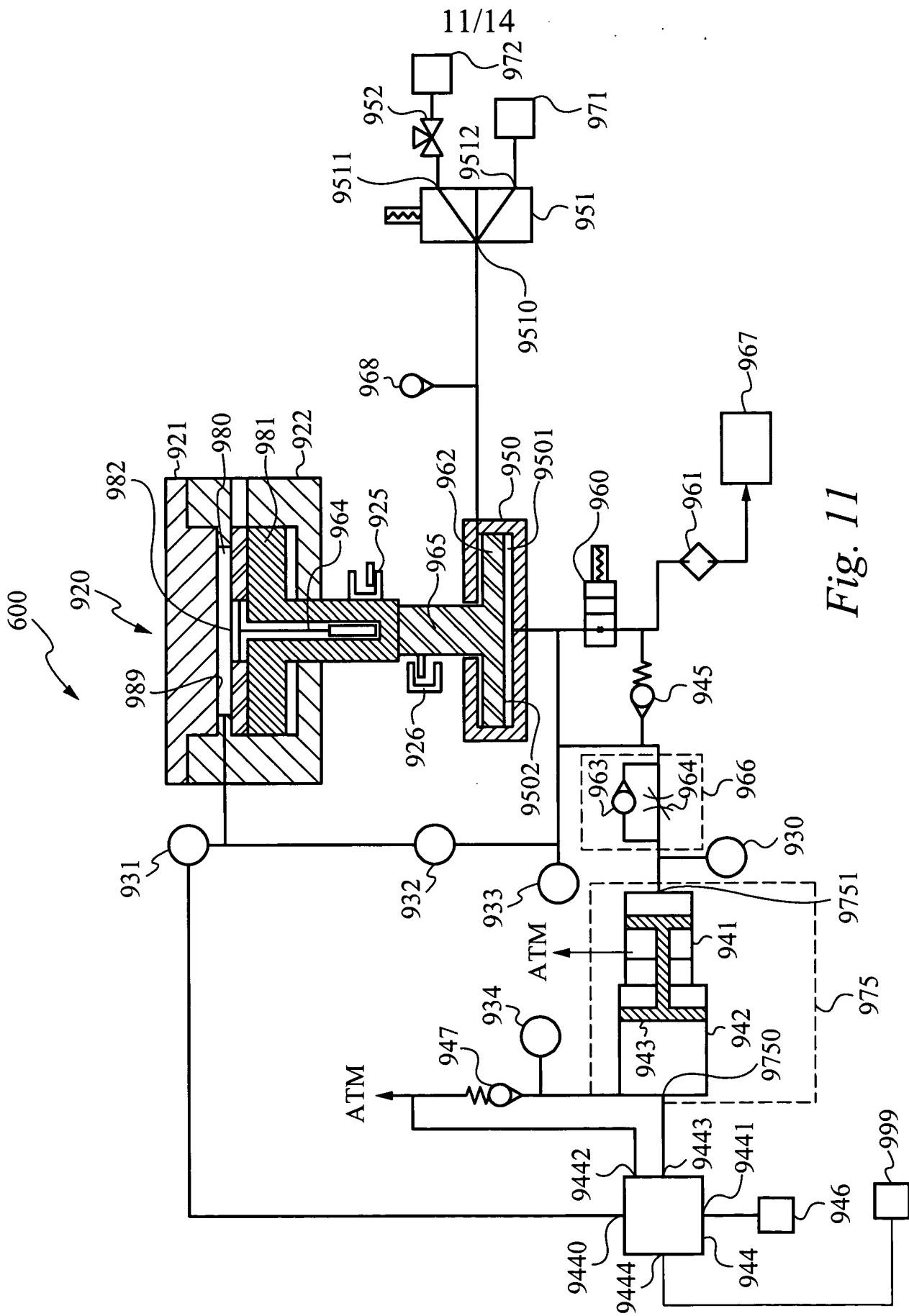


Fig. 11

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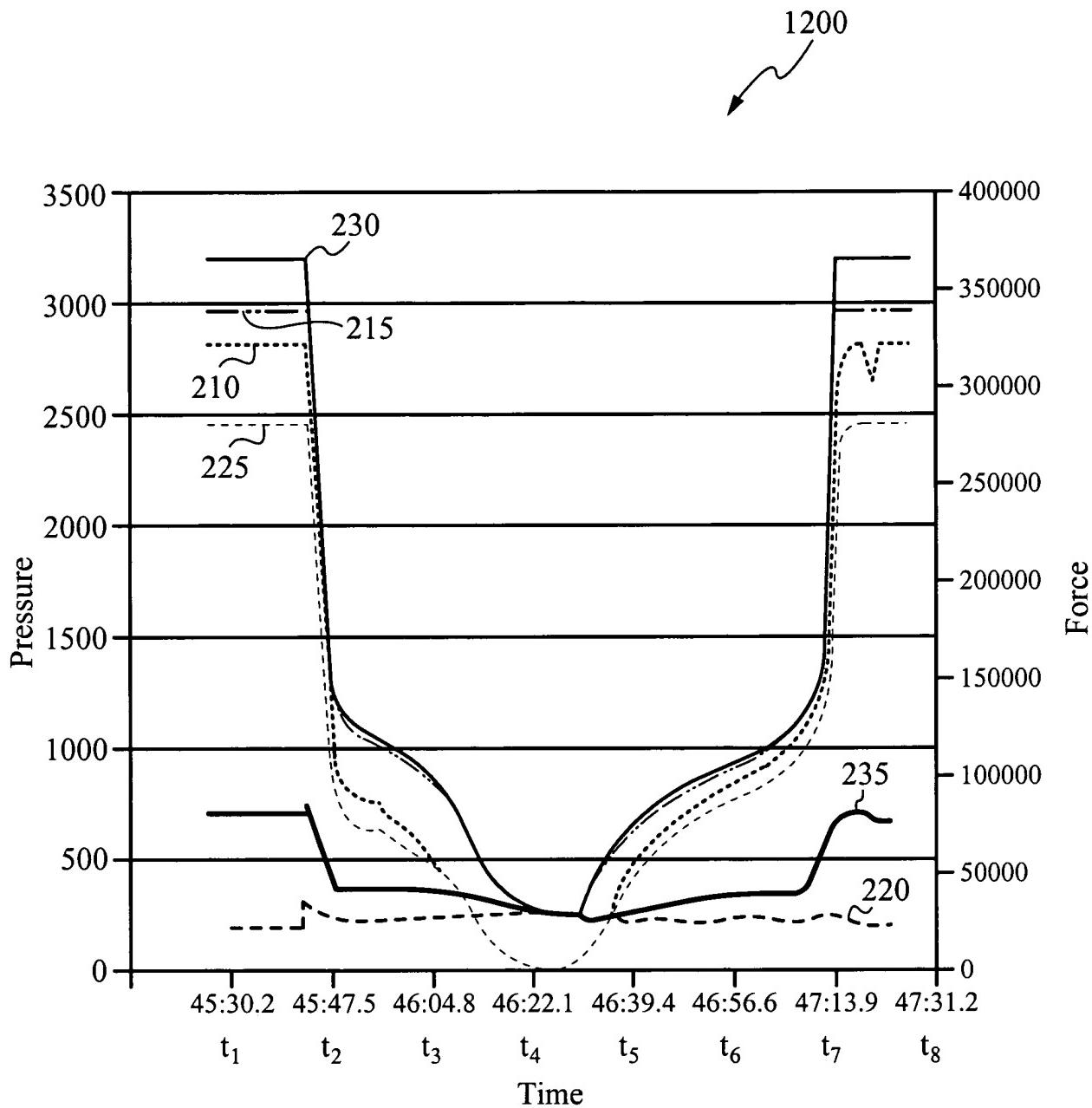


Fig. 12

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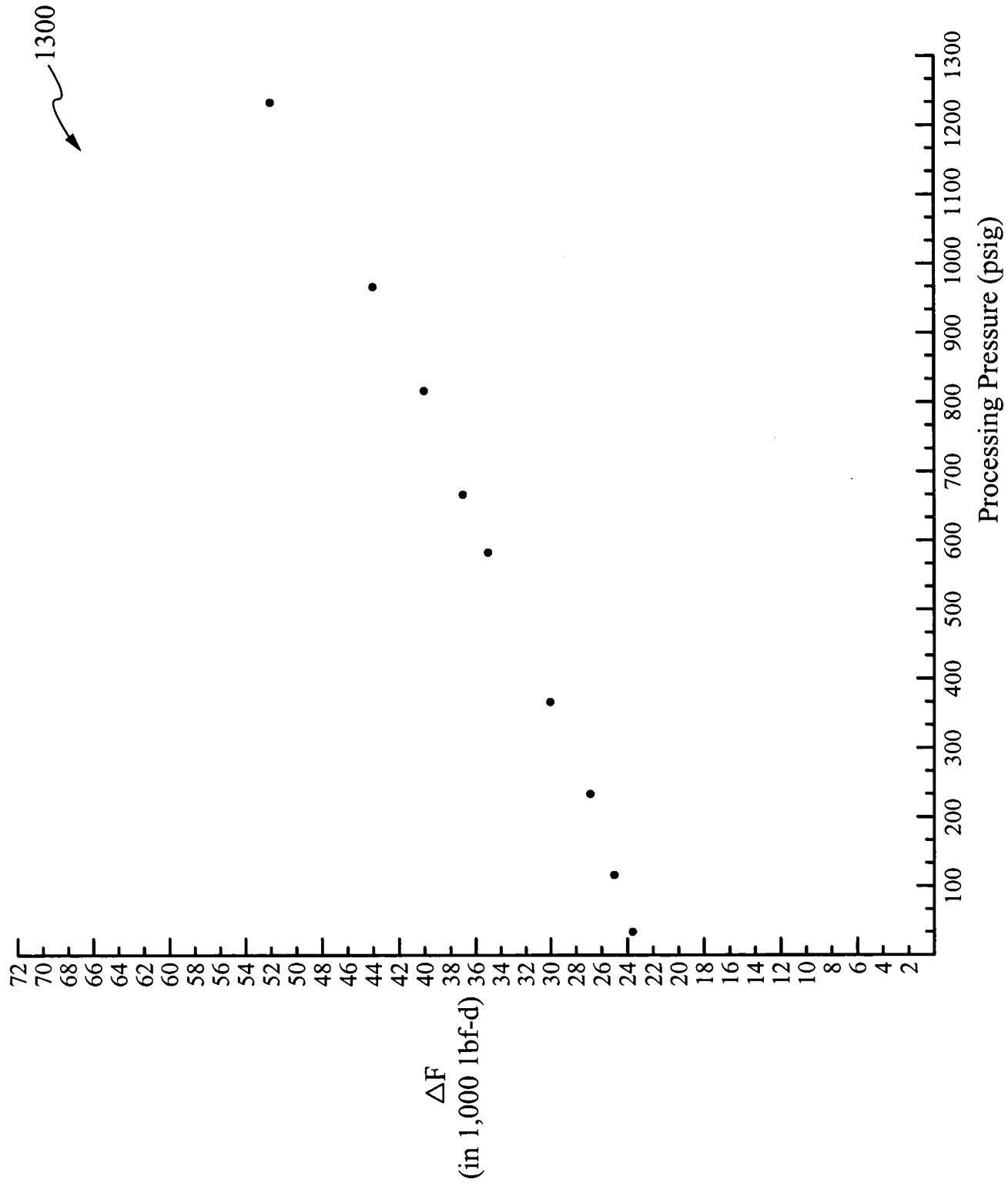


Fig. 13
Processing Pressure (psig)

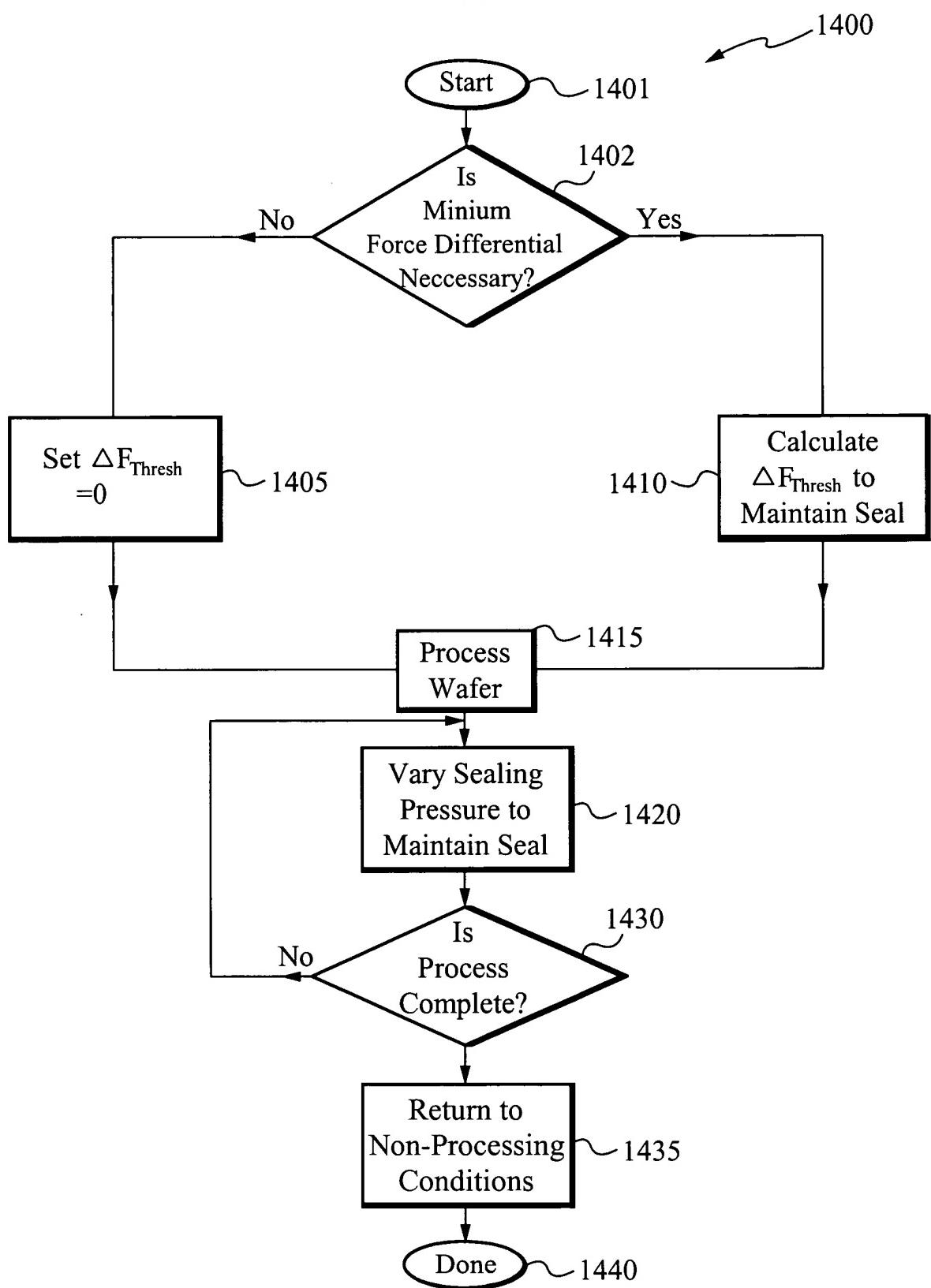


Fig. 14